

Installation instructions

05-07 Scion XB

Set # 8.1103

Note: It is recommended that this set be professionally installed if you are unfamiliar with this type of work, and a factory service manual be purchased prior to performing any work on your vehicle for proper disassembly, reassembly and torque specs. These instructions are intended for bushing removal and install of Energy Suspension polyurethane bushings, once you have removed the factory component from your vehicle.

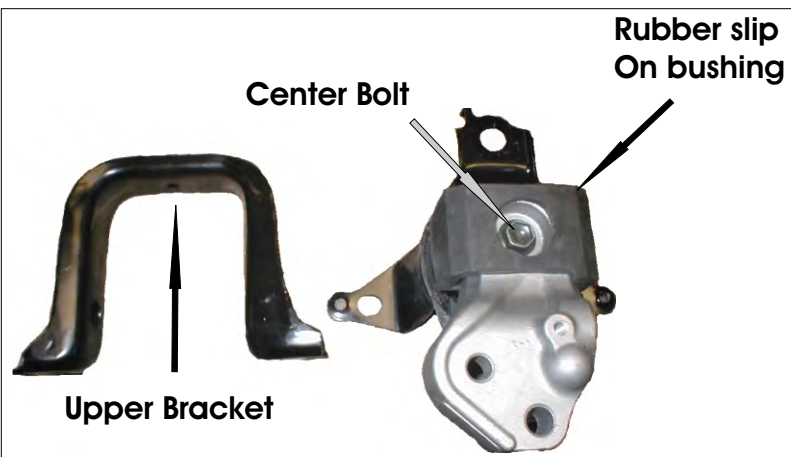
After the passenger side motor mount has been removed. Drill the 2 rivets out from each side and remove the upper bracket from the mount.

Remove the center bolt from the top of the mount and separate the upper mount from the lower mount.

Remove the O.E.M rubber slip on bushing from the upper mount (Pictured Below)

Bushing 1247 inserts into the lower mount.
Bushing 1257 replaces the O.E.M rubber slip on bushing.

Bolt the upper mount back to the lower mount.
Place the upper bracket back on the engine mount.
Hold the upper bracket in place as you bolt the mount back into the car.



ENERGY SUSPENSION

1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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Driver side transmission mount - 1241
With sleeve 15.10.324.39
(.875"x.500"x2.140") (O.E.M. picture 1)

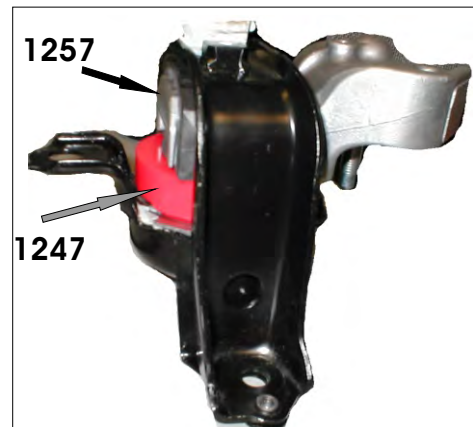
Rear engine mount - 1242
With sleeve 15.10.593.39
(.875"x.406"x2.810") (Picture 2)

Press out both O.E.M bushings and metal shells. (see picture 1)

Picture 1



Picture 2



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04/APR/08 BPL