

# INSTRUCTION SHEET FOR SET #5.3138

Read this instruction sheet thoroughly before initiating any work!

*It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's Polyurethane.*

## REMOVAL

Remove lower control arm. To remove the vertical position bushing, use heat around the shell to break the bond, with a flatblade screwdriver, push out the bushing, photo 1 shows the arm with the bushing completely removed. (photo1). For the horizontal position, cut the sides off the bushing to allow surface area to press against (photo2), now press out the bushing (photo3).

## INSTALLATION

**STEP 1.** For the vertical position, grease the I.D.'s of the arm and the O.D. I.D.'s of the bushings. The flanges on the #3465 vertical bushing are different, press the bushing in on the side that has the "pointed" face. Lightly grease the sleeve #15.10.430.39, now install.

**STEP 2.** For the horizontal position, grease the I.D. of the arm and the O.D. of the bushing #2632. Install the bushings one on each side. Now grease the I.D. of the bushings and O.D. of the #15.10.558.39 sleeve, install the sleeve. Reinstall arm and tighten the bolts according to factory specifications.

Press Energy bushing in with pointed flange first. (Opposite engraved #)

**ENERGY**  
**SUSPENSION** 

1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

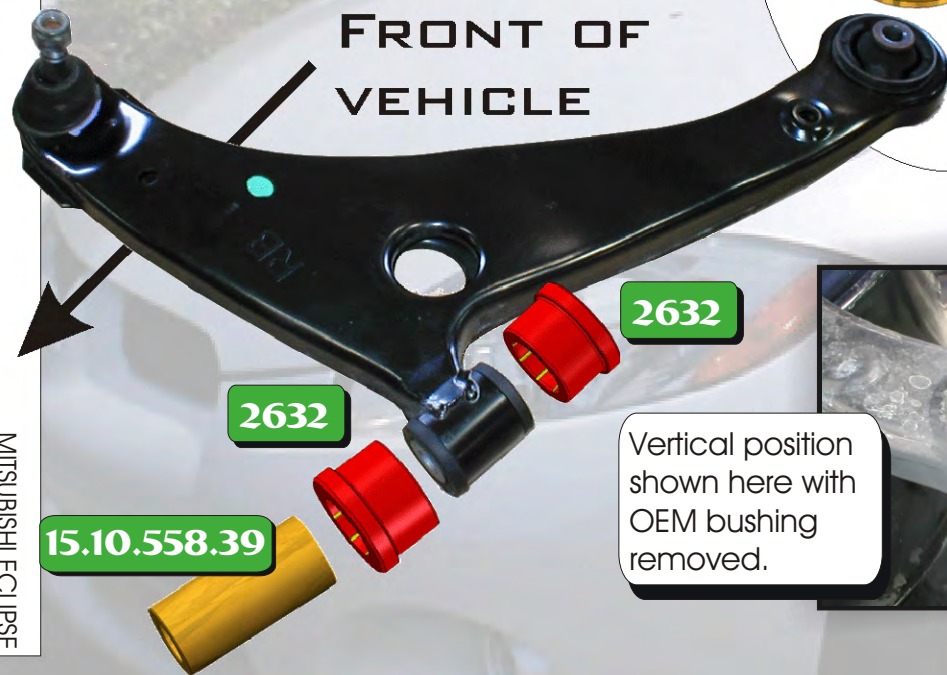
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## BILL OF MATERIAL

- 2 - 3465 Horizontal bushing (2.530" o.d.)
- 2 - 15.10.430.39 (1.000"x0.563"x2.547") Sleeve
- 4 - 2632 Horizontal bushing (0.285" flange)
- 2 - 15.10.558.39 (1.000"x0.563"x2.150") Sleeve
- 1 - 17473 Instruction Sheet
- 3 - 9.11101 Yellow grease tubs

17473

FRONT OF  
VEHICLE



15.10.430.39

3465

2632

2632

15.10.558.39

Vertical position shown here with OEM bushing removed.

PHOTO 1

Removing horizontal OEM bushing with an arbor press.

PHOTO 3

Cutting of OEM bushing to allow area to press against.

PHOTO 2