

# Installation Instructions for Set # 5-3124

1. Properly support the vehicle on the frame. Note: refer to shop manual for proper procedure. Remove the upper control arm assembly from the vehicle.
2. Remove the O.E. outer metal shells from the upper control. Press in the supplied outer metal shells into the upper control arms. **NOTE: THERE MUST BE A 7/16" GAP BETWEEN THE CONTROL ARM AND THE SUPPLIED OUTER METAL SHELL (USE FOUR 7/16" NUTS AS SPACERS)** . Grease all sides of the bushing that contact metal. Press in the Energy Suspension bushing. Grease and install sleeves. Along with the faces of the bushings.
3. Reinstall the upper control arm assembly onto the vehicle and tighten all fasteners to factory specs.
4. Remove the lower control arms, remove the rubber bushings and inner metal sleeves from the O.E. outer metal shells. Clean all excess rubber from I.D. of metal shells. **DO NOT REMOVE THE O.E. OUTER METAL SHELLS FROM THE LOWER CONTROL ARMS. OUTER METAL SHELLS ARE NOT SUPPLIED FOR LOWER CONTROL ARMS!**
5. Grease the I.D. of the O.E. outer metal shells and grease all sides of the bushing that contact metal.
6. Install the bushings and grease the I.D. of the bushings, sleeves and inner flanges of frame.
7. Reinstall the lower control arms and tighten all fasteners to factory specs.
8. Energy suspension recommends a front wheel alignment at a qualified service center.

There must be a 7/16" gap between the control arm and Supplied outer metal shell on both sides of the control arm.

