

Instruction sheet for set # 3.4109

73-80 1/2 Ton Chevy pickup 2WD (C-10 Only)



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

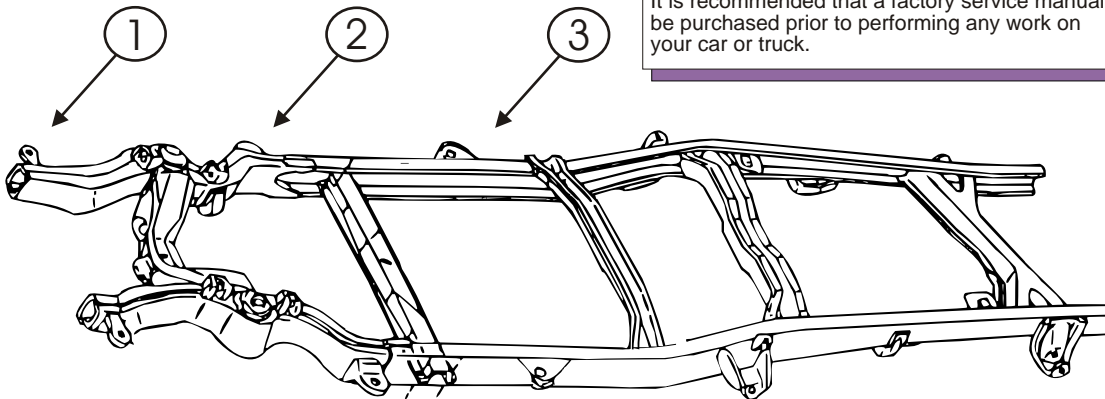
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NOTE: When disassembling the body mounts, be sure to note the number and position of shims that may have been used to align the body. These shims will have to be reused to retain proper body alignment.

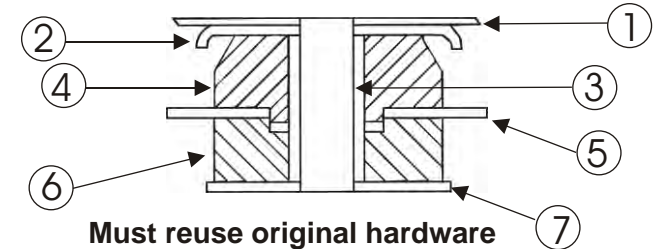
CAUTION: Remove all the body mount bolts on one side of the vehicle. Loosen but do not remove all the body mount bolts on the opposite side of the vehicle. Only raise one side of the vehicle at a time, lifting the body only high enough to remove/replace the mounts. Always watch the fan shroud, brake lines, and various hoses for sufficient clearance when raising the body. When jacking the body, use a 2x4 or equivalent to spread the weight. Never place jack faces directly on body panels! When all mounts and hardware are installed, torque all bolts to factory specifications.

It is recommended that a factory service manual be purchased prior to performing any work on your car or truck.

17042
20/APR04 BRH



Parts Diagram



Must reuse original hardware
(When specified)

Position # 1

1. Core -support.
2. Supplied washer P/N 15.03.14.39.
(2-1/2" O.D. x 1/2" I.D. x 1/8")
3. Supplied sleeve P/N 15.10.59.39.
(7/8" O.D. x 3/4" I.D. x 1-1/2" Lg.)
4. 4025 Top bushing.
5. Frame.
6. 4026 Lower bushing.
7. Supplied washer P/N 15.03.12.39.
(2" O.D. x 9/16" I.D. x 1/8")

Torque to 25-35 LBS Ft. Or until washers bottom out onto inner sleeve.

Position # 2

1. Body.
2. Supplied washer P/N 15.03.11.39.
(3" O.D. X 9/16" I.D. X 1/8")
3. Supplied sleeve P/N 15.10.15.39.
(7/8" O.D. x 11/16" I.D. x 2.300" Lg.)
4. 4010 Top bushing.
5. Frame.
6. 4011 Lower bushing.
7. Supplied washer P/N 15.03.12.39.
(2" O.D. X 9/16" I.D. X 1/8")

Torque to 40-55 LBS Ft. Or until washers bottom out onto inner sleeve.

Position # 3

1. Body.
2. Supplied washer P/N 15.03.11.39.
(3" O.D. X 9/16" I.D. X 1/8")
3. Supplied sleeve P/N 15.10.15.39.
(7/8" O.D. x 11/16" I.D. x 2.300" Lg.)
4. 4010 Top bushing.
5. Frame.
6. 4011 Lower bushing.
7. Supplied washer P/N 15.03.12.39.
(2" O.D. X 9/16" I.D. X 1/8")

Torque to 40-55 LBS Ft. Or until washers bottom out onto inner sleeve.