

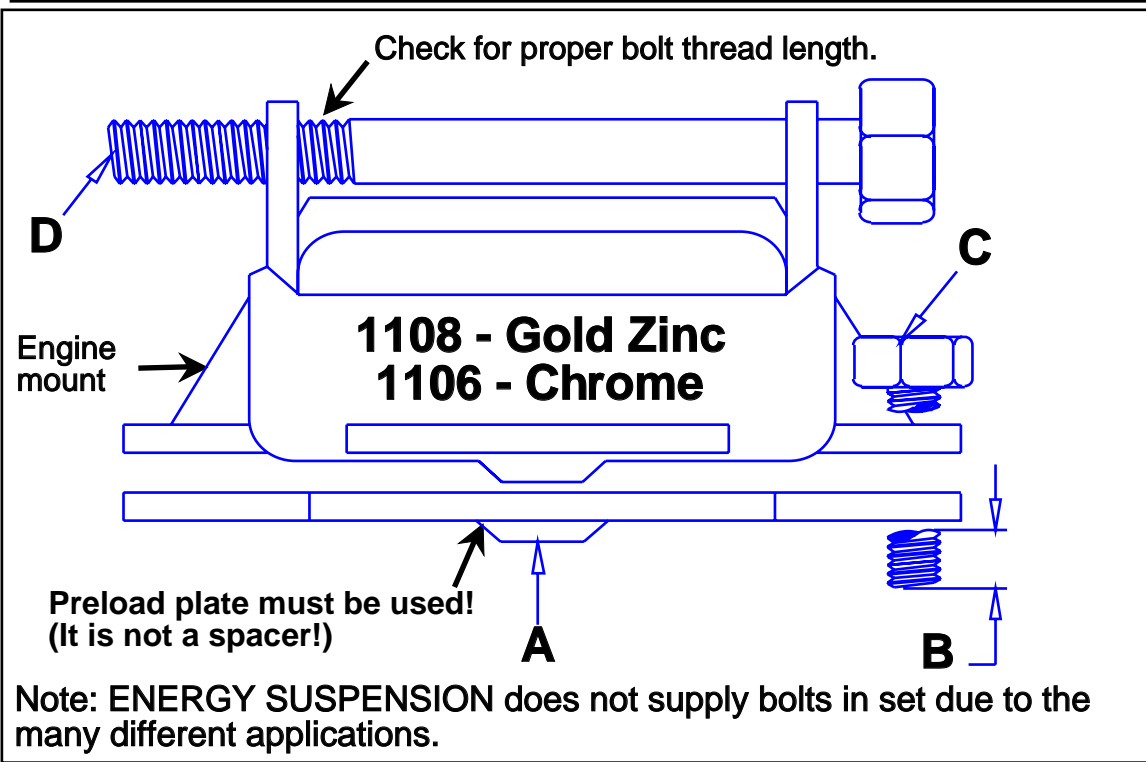
# Instruction Sheet

Set #3-1114 (Gold Zinc Plated) Set #3.1115 (Chrome Plated)

These mounts are the "Short & Wide" style.



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673



- A. The preload plate must be installed with the protrusion facing the engine block.
- B. Bolt thread length must be at least 1 ½ times diameter of bolt.
- C. Torque to 25-35 FT. LBS.
- D. Torque to 40-45 FT. LBS.

ENERGY SUSPENSION recommends replacing both right and left side engine mounts at the same time. Use a new lock nut at the frame bracket cross bolt location.

**Note:** Due to the many variations and styles of aftermarket headers, you may need to fabricate a heat shield or use header wrap to keep excessive heat from your new engine mounts.

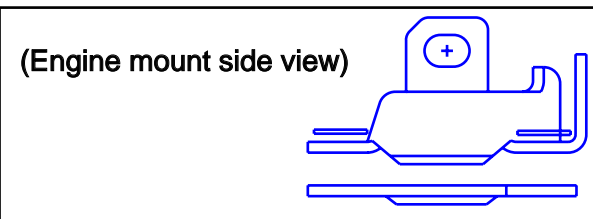
## ENGINE MOUNT REMOVAL

1. Disconnect battery for safety.
2. Support engine with jack under suitable location or under oil pan with wood block.
3. Remove bolts and nuts securing mounts to frame bracket.
4. Raise engine slightly with jack. (Clearances between fan and shroud are slight, use caution when jacking.)
5. Remove bolts or nuts attaching mounts to block.

## ENGINE MOUNT INSTALLATION

(Note: Due to unknown variation in aftermarket and factory engine mount bracket thickness, you must **check bolt thread length**. ENERGY SUSPENSION suggests that bolt thread length be no less than 1 ½ times the bolt diameter.)

1. Position mount to block and install attaching hardware.
2. Lower engine into position and install bolt through frame brackets.
3. Remove jack.
4. Torque all nuts and bolts to factory specifications. (See notes "C" and "D")
5. Check fan and shroud for proper clearances.



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