



Magnum Force

Intake System Cover

PN 54-31918-B

Important!

Please read all instruction steps before you begin installation.

Make	Model	Year	Engine
BMW	335i/xi (E9X)	2011-2013	L6-3.0L (t) N55
BMW	135i (E82/88)	2011-2013	L6-3.0L (t) N55
BMW	X1 35xi (E84)	2011-2014	L6-3.0L (t) N55

Step 1. Ensure that the stage 2 intake (52-31912) is properly installed and that the (4) metal clips on stock air box are in place.

Step 2. Place the tabs on the cover into the slots on the back of the factory air box and make sure that it catches. Drop the cover down into place over the intake tube and the factory housing.

Step 3. Secure the cover in place with the (4) metal clips.

Your install is now complete! Make sure to retighten all bolts and clamps after 100 miles of driving.



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