



**AEROMOTIVE**  
**Part # 13113**  
**INSTALLATION INSTRUCTIONS**

This product is not legal for sale or use on emission-controlled vehicles except when used as a direct replacement part matching OEM specification.

**WARNING!**



Always be aware of flammable situations. Drilling and grinding can be potential ignition sources. Extinguish all open flames, prohibit smoking and eliminate all sources of ignition in the area of the vehicle and workspace before proceeding with the installation. Ensure you are working in a well ventilated area with an approved fire extinguisher nearby.

**WARNING!**



etc.

Installation of this product requires modification to a fuel tank/ the fuel system, failure to satisfy all safety considerations will result in fire, explosion, injury and/or loss of life to yourself and/or others. All fuel system components **MUST** be located as far from heat sources as possible, like exhaust, engine block,

**WARNING!**



Mechanical and hydraulic lifting devices can tip over or lower accidentally due to incorrect maneuvering or technical errors. A falling object can cause injury and/or loss of life to yourself and/or others. When working under the vehicle, always use stands, and ensure that the ground or floor is stable and level. Never crawl under a vehicle which is only supported by a jack.

**WARNING!**



The fuel system is under pressure. Do not open the fuel system until the pressure has been relieved. Refer to the appropriate vehicle service manual for the procedure and precautions for relieving the fuel system pressure.

**CAUTION!**



When installing this product always wear safety glasses and other appropriate safety apparel. A drilling operation will cause flying metal chips. Flying metal chips can cause eye injury.

**CAUTION:**



Installation of this product requires detailed knowledge of automotive systems and repair procedures. We recommend that this installation be carried out by a qualified automotive technician. Careless installation of this product can result in damage to the product, injury or loss of life to yourself and/or others.

## Compatible Fuels:

Pump Gas  
Race Gas  
E85  
Alcohol/Ethanol

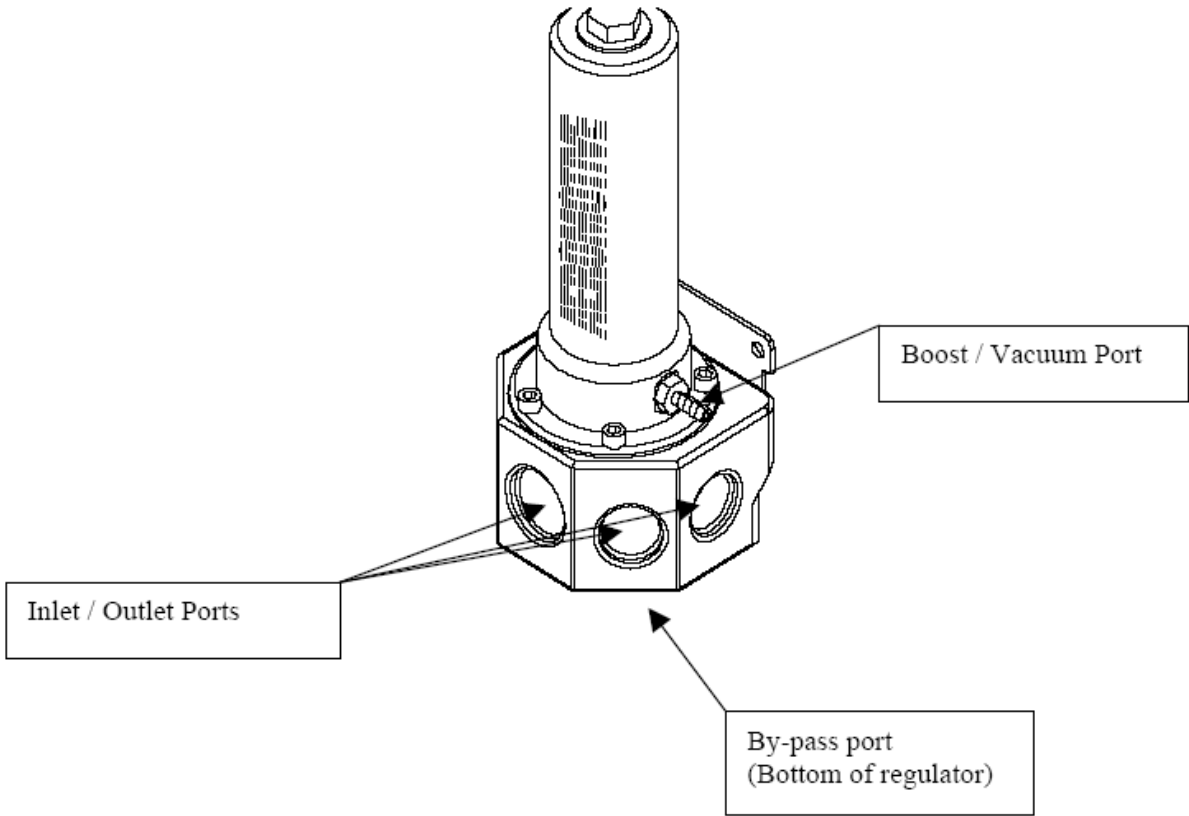
Aeromotive fuel system components are not legal for sale or use on emission-controlled motor vehicles.

The enclosed Aeromotive regulator utilizes one o-ring sealed AN-10 style inlet/outlet port, four o-ring sealed AN-08 inlet/outlet ports and one o-ring sealed AN-10 style bypass port (This port requires a cutoff AN-10 style fitting, Aeromotive P/N 15608 for a AN-10 return line, or P/N15642 for a AN-12 return line); these regulator ports are **NOT PIPE THREAD** and utilize **NO THREAD SEALANT**.

The enclosed Aeromotive regulator is designed to be used with high flow (300 gph minimum), fuel pumps similar to Aeromotive P/N's; 11105 Belt Drive, 11107 Hex Drive, 11115 Belt Drive, and 11117 Hex Drive fuel pumps. Performance may be degraded if a similar pump is not used.

The following steps are typical of most installations:

1. Once the engine has been allowed to cool, disconnect the negative battery cable and relieve any fuel system pressure
2. Place shop towels around the regulator to catch any gasoline that is spilled during this step of the installation. Remove any regulator mounting hardware and connecting fuel lines, then carefully remove the regulator.
3. Find a suitable place in the vehicle's engine compartment to mount the Aeromotive regulator. Using the supplied mounting bracket as a template, mark the bracket mounting holes and drill to accept a #10 screw.
4. With the bracket attached to the regulator, mount the bracket and regulator to the vehicle using two #10 screws, nuts and lock washers.
5. Route the fuel supply line from the pump to the fuel rail(s) first, and then to the regulator. It is recommended that a Y-Block(s) be used to divide the supply line from the pump in order to connect to each fuel rail inlet port individually. You may use AN-08 or AN-10 fuel line from the Y-block(s) to the fuel rails. On the opposite end of each fuel rail, configure a line of the same size used to feed the fuel rail and plan a route to the regulator inlet port(s).
6. Determine the number of inlet ports required to be used in the regulator (will support up to 5 separate fuel rails). Determine the proper port fittings and install them, then plug any remaining, unused ports. The typical Aeromotive fittings for AN-08 Ports are as follows; 15605 (AN-08 Port to AN-06 flare), 15607 (AN-08 Port to AN-08 flare), 15641 (AN-08 Port to AN-10 flare), 15626 (AN-08 Port plug) and 15637 (AN-08port plug w/ 1/8-NPT gauge or transducer port). The typical fittings for AN-10 Ports are as follows; 15609 (AN-10 Port to AN-06 flare), 15610 (AN-10 Port to AN-08 flare), 15608 (AN-10 Port to AN-10 flare), and 15617 (AN-10 Port plug).



7. Attach the fuel return line to the AN-10 bypass port located at the bottom of the regulator using a cutoff AN-10 style fitting and o-ring. The typical fittings used are as follows; Aeromotive P/N 15608 (AN-10 Port to AN-10 flare) or P/N 15642 (AN-10 Port to AN-12 flare).
8. Tighten all connections.
9. Once the regulator is installed, attach a suitable fuel pressure gauge in the fuel system.
- 10. Ensure that any spilled gasoline and any gasoline soaked shop towels are cleaned up and removed from the vicinity of the vehicle!**
11. Aeromotive regulators are NOT preset for a specific pressure. Loosen the jam nut on the regulator adjusting stud (on the top of the carp) and unwind the adjusting stud to the lowest pressure setting.
12. Reconnect the battery and, if the fuel pump is electric, turn the fuel pump ON **WITHOUT** starting the car. If the fuel pump is mechanical (belt or hex drive), run the pump for 10-15 seconds with a drill or some other suitable drive apparatus. After several seconds, check the fuel pressure. If there is no fuel pressure, turn the fuel pump or drill-drive OFF, wait one minute, return the fuel pump ON, and recheck the fuel pressure. Repeat this OFF and ON procedure until the fuel pressure gauge registers fuel pressure.
13. With belt drive fuel pumps, when initially priming the system with a drill after it has been initially installed, or after the system has been disassembled for maintenance, it may be necessary to crack the fuel line connection from the fuel rail to the regulator, at the regulator, to purge air in the fuel rails. Be certain this is carefully monitored and that all lines are tightened securely **BEFORE** starting/running the engine.
- 14. With the fuel pressure gauge registering fuel system pressure, check for fuel leaks from and around the Aeromotive regulator and all fuel lines and connections near the regulator! If any fuel leaks are found, turn the fuel pump OFF, remove any spilled fuel and repair the leak before proceeding!**
15. Once the fuel pressure gauge registers fuel system pressure and there are no fuel leaks, start the engine and adjust the regulator to the desired fuel pressure (Regulator is adjustable from 40-90 psi). Turning the adjustment screw clockwise will increase fuel pressure.
16. Once the desired fuel pressure is achieved, tighten the regulator adjustment jam nut.
17. If you do not want to keep the fuel pressure gauge on the vehicle, relieve the fuel system pressure as instructed in the appropriate vehicle service manual. Remove the fuel pressure gauge and reinstall the a pipe plug into the gauge port, using thread sealant.
18. Test drive the car to insure proper operation and re-check the fuel system for leaks. **If any leaks are found, immediately shut off the engine and repair the leak(s)!**

## **Contact US**

RGA NUMBER REQUIRED FOR ALL RETURNS TO AEROMOTIVE.

To obtain an RGA number, please call (913) 647-7300 and ask for the Returns and Repairs department.

- **Shipping & Returns**  
Aeromotive Inc.  
10955 Mill Creek Road  
Lenexa, KS 66219

**General Inquiries and Tech Line:** (913) 647-7300

**General Email:** [info@aeromotiveinc.com](mailto:info@aeromotiveinc.com)

**Tech Email:** [tech@aeromotiveinc.com](mailto:tech@aeromotiveinc.com)

*The Aeromotive Tech Lines are open Monday through Friday from 9:30AM to 5:00PM Central Standard Time.*



**WARNING:** This product can expose you to chemicals, including chromium, which is known to the State of California to cause cancer or birth defects or other reproductive harm. For more information, visit: [www.p65Warnings.ca.gov](http://www.p65Warnings.ca.gov)

### ***AEROMOTIVE, INC. LIMITED WARRANTY***

This Aeromotive Product, with proof of purchase dated on or after January 1, 2003, is warranted to be free from defects in materials and workmanship for a period of one year from the original date of purchase. No warranty claim will be valid without authentic, dated proof of purchase.

This warranty is to the original retail purchaser and none other and is available directly from Aeromotive and not through any point of distribution or purchase.

If a defect is suspected, the retail purchaser must contact Aeromotive directly to discuss the problem, possible solutions and obtain a Return Goods Authorization (RGA), if deemed necessary by the company. Please call 913-647-7300 and dial option 3 for the technical service dept. All returns must be shipped freight pre-paid to the company and with valid RGA before they will be processed.

Aeromotive will examine any product returned with the proper authorization to determine if the failure resulted from a defect or from abuse, improper installation, misapplication or alteration. Aeromotive will then, at it's sole discretion, return, repair or replace the product.

If any Aeromotive product is determined defective, buyer's exclusive remedy is limited in value to the sale price of the good. In no event shall Aeromotive be liable for incidental or consequential damages.

Aeromotive expressly retains the right to make changes and improvements in any product it manufactures and sells at any time. These changes and improvements may be made without notice at any time and without any obligation to change the catalogs or printed materials.

Aeromotive expressly retains the right to discontinue at any time and without notice any Aeromotive product that it manufactures or sells.

This warranty is limited and expressly limits any implied warranty to one year from the date of the original retail purchase on all Aeromotive products.

No person, party or corporate entity other than Aeromotive shall have the right to: determine whether or not this Limited Warranty is applicable to any Aeromotive product, authorize any action whatsoever under the terms and conditions of this Limited Warranty, assume any obligation or liability of any nature whatsoever on behalf of Aeromotive under the terms and conditions of this Limited Warranty.

This Limited Warranty covers only the product itself and not the cost of installation or removal.

This Limited Warranty is in lieu of and expressly excludes any and all other warranties, expressed or implied. This Limited Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.