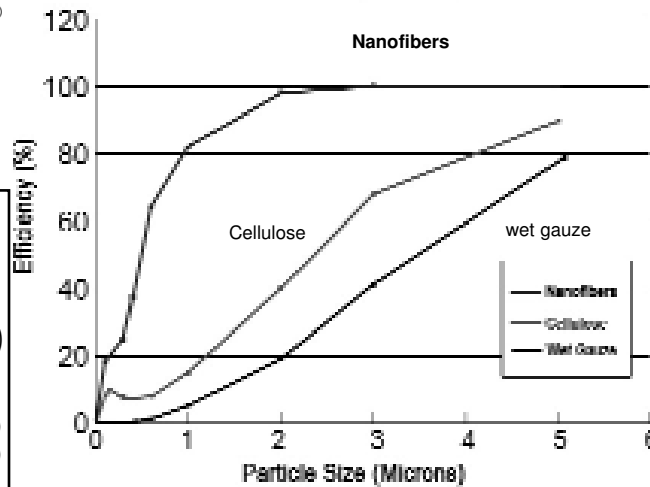




Media Efficiency Comparison



Nanofiber technology: Is an oil free filtration media that has been used exclusively in heavy duty applications, including the US Army's Abrams M1 tanks.

Injen/AMSOIL is now making it available to diesel applications and very soon will be available for the gas auto/light truck market

Part number PF9011

2011-2014 Ford F-150 V8 5.0L

1- Show quality intake tube

1- **Heat shield** (#11072)

1- Super Flow Nano-Fiber filter (#1051)

1- **4" filter velocity stack adaptor** (#6045)

1- 4" hump hose (#3250)

2- Clamps .064 (#4006)

2- Clamps .056 (#4005)

1- 3-1/2" 90 degree elbow hose (#3144)

2- M4 button head screws (#6047)

4- M6 stainless button head screws (#6083)

1- Vinyl trim @ 9.5" Length (#6023)

1- Vinyl trim @ 10" Length (#6023)

1- 15mm hose @17"Length (#3079)

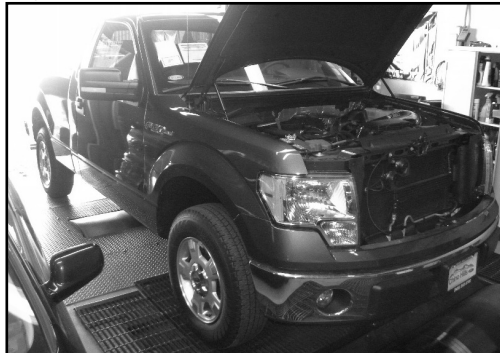
1- 5 page instruction

NOTE:

X-3079 15mm hose is superseded by X-3080 15.9mm hose.
2 additional X-4007 #10 Clamps will be provided per hose to secure it

Note:

The C.A.R.B Exempt sticker must be attached under the hood in a place where it is easily visible to an emissions inspector.



This application only applies to ford Power-Stroke with mass air flow sensors

Congratulations! You have just purchased the best engineered and most advanced air intake system, equipped with Ea nanofiber air filter.

Please check the contents of this box immediately.

Report any defective or missing parts to the authorized Injen or AMSOIL dealer you purchased this product from.

Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation, please contact your dealer, Injen Technology or AMSOIL.

Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

*Do not attempt to install the intake system while the engine is hot.

The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

Note: This intake system was tested with an Injen/AMSOIL air filter made from synthetic Nanofiber media which has a 100,000 mile service life or four year warranty, whichever comes first.

Note: Disconnect the negative battery terminal before beginning the installation process.



Figure 1

Power-Flow contents:



Figure 2



Figure 3

Complete stock intake shown. Disconnect battery before install.

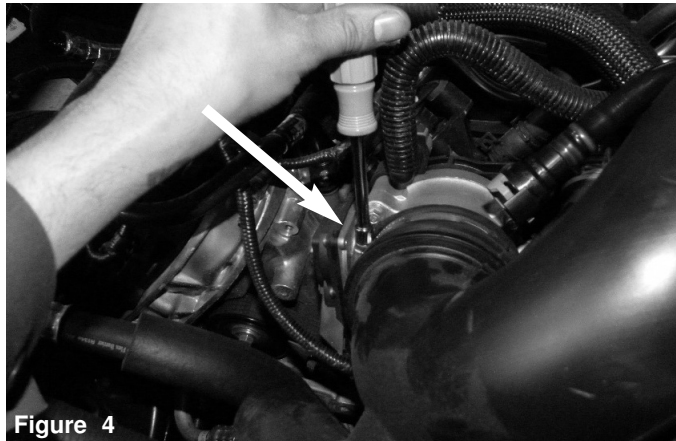


Figure 4

Loosen clamp on throttle body using 8mm nut driver.



Figure 5

Disconnect MAF sensor harness.



Figure 6

Disconnect the crank case line from stock fitting on the intake tube. Pull back the vacuum line also from stock intake tube.

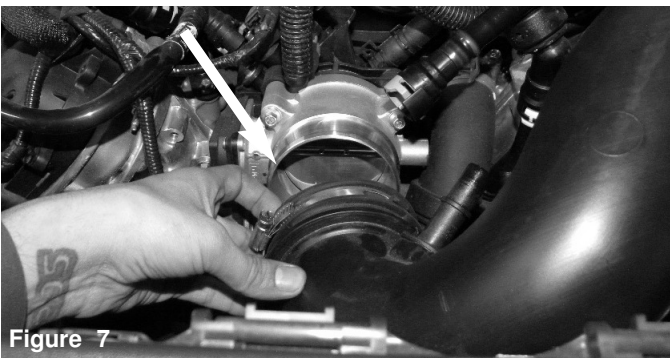


Figure 7

Pull back the intake tube from the throttle body.

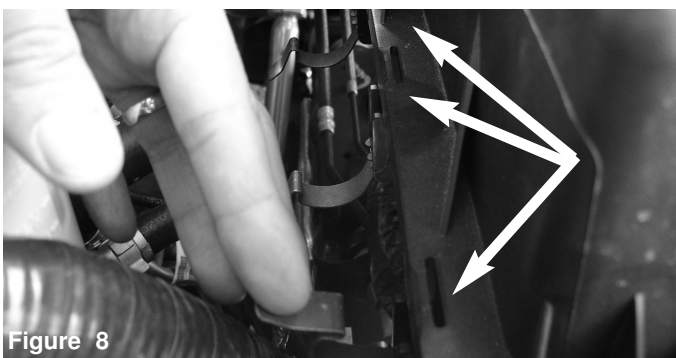


Figure 8

Un-clip the 3 clips holding in upper half of air box and slide back.



Figure 9

Now, lift and remove the whole intake assembly out of vehicle.



Figure 10

Remove the crank case line from the vehicle.

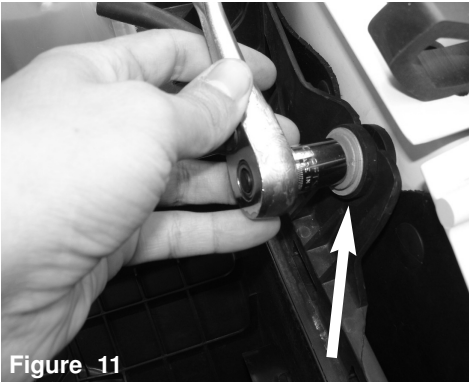


Figure 11

With 13mm socket and extension, loosen the bolt on side of air box housing.

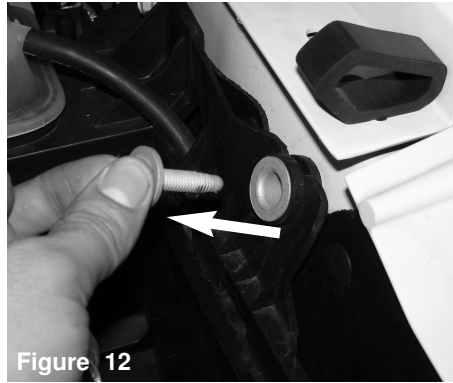


Figure 12

Remove bolt and save for later install.

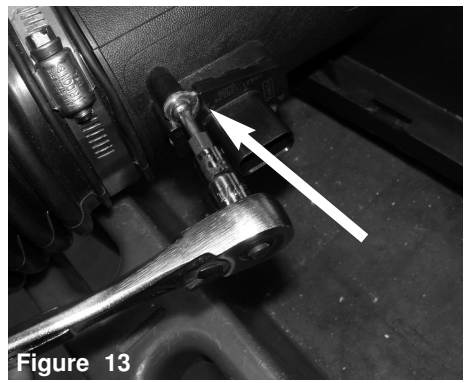


Figure 13

With T20 Torx bit, loosen and remove the 2 screws holding in the MAF sensor.



Figure 14

Carefully pull the MAF sensor out and set aside.

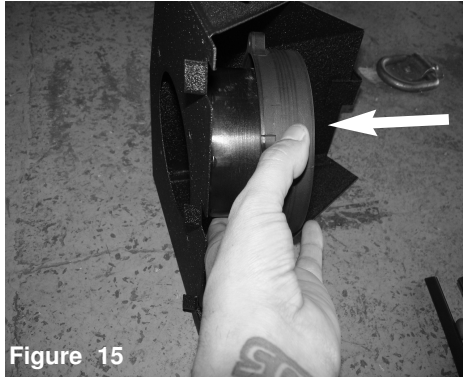


Figure 15

Install the 4" velocity adaptor into the inside of the heat shield.

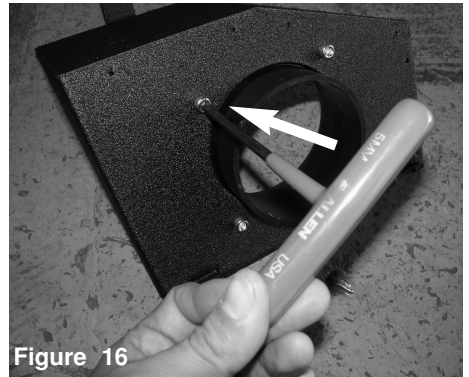


Figure 16

Secure the adaptor using the provided M6 button head screws and tighten using Allen key.

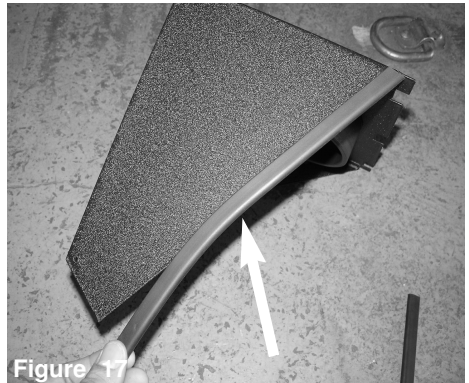


Figure 17

Attach the vinyl trim to the side of the heat shield.

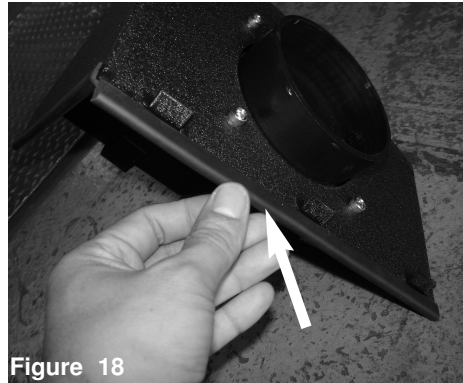


Figure 18

Attach the other vinyl trim to the side with tabs. **Note: make sure you attach the trim to heat shield to prevent rubbing and vibration.**

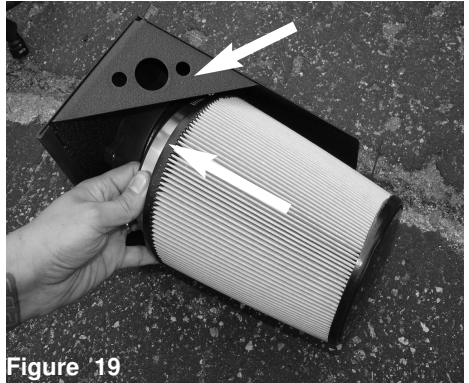


Figure 19

Install the filter to the adaptor and tighten using 8mm nut driver.



Figure 20

Install the heat shield assembly into the vehicle and position tab side first.

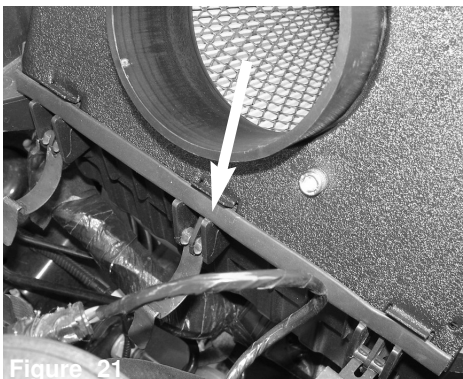


Figure 21

Make sure the heat shield assembly with trim seats in the groove. Position heat shield forward for the tab to align with hole from step 11. Align the tabs to clips.

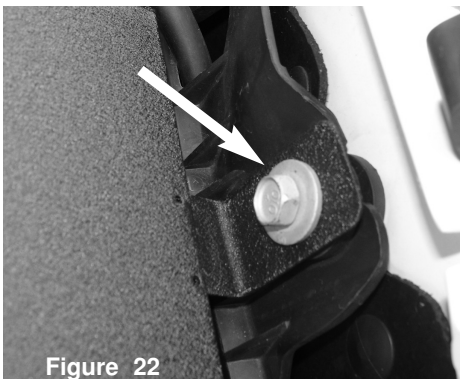


Figure 22

Secure the tab using the bolt from step 12.

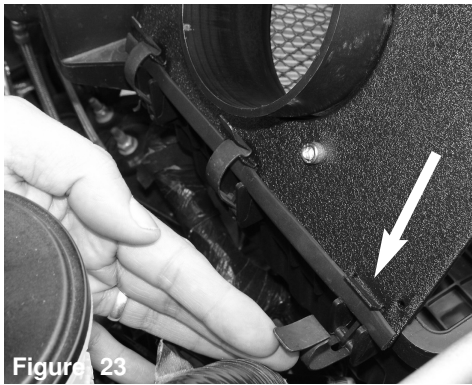


Figure 23
Secure the heat shield and clip to tabs.

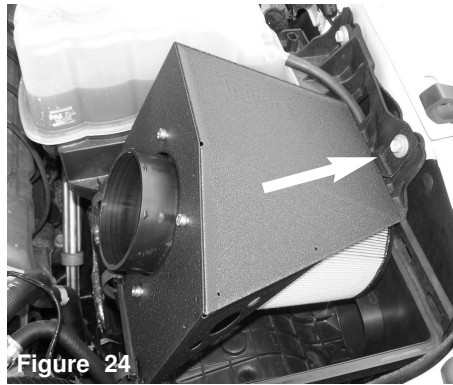


Figure 24
Tighten the bolt using 13mm socket and ratchet.
Make sure the heat shield assembly is tight and secure.



Figure 25
Install the MAF sensor into the new injen intake tube.



Figure 26
Secure the MAF sensor using provided M4 button head screws and tighten using 2.5mm allen key.



Figure 27
With clamps provided, attach to the elbow hose short side to the throttle body and position like image above. Do not tighten.

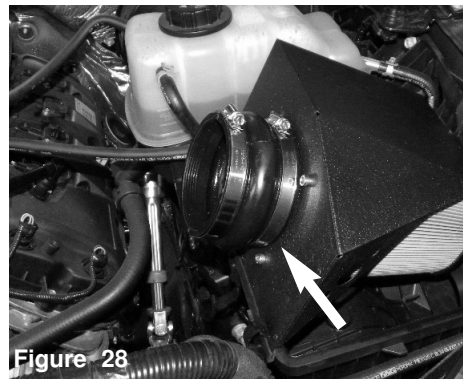


Figure 28
Install the hump hose with clamps to the adaptor.



Figure 29
Install the intake tube into the vehicle and position to the elbow hose and adaptor.

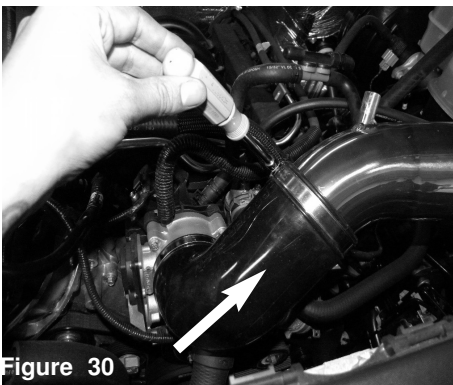


Figure 30
Position for the best possible fit. Now tighten the clamps on elbow hose using 8mm nut driver.

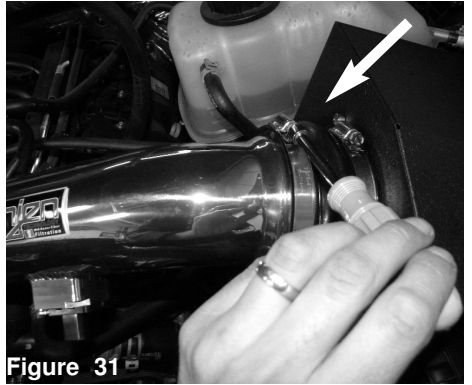


Figure 31
Tighten the clamps on the hump hose using 8mm nut driver.

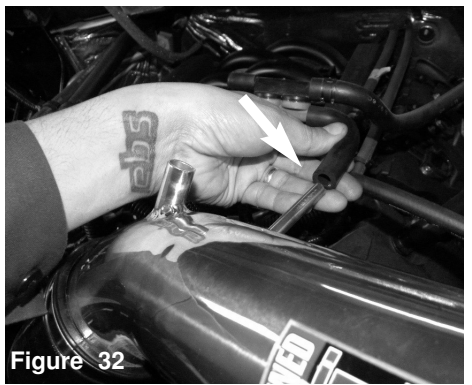


Figure 32
Re-connect the vacuum line.

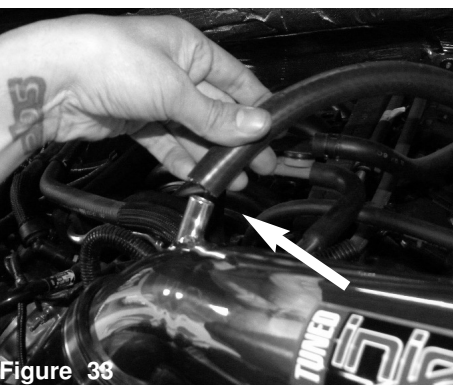


Figure 33
Install the provided 15mm crank case hose to the engine and to the intake.

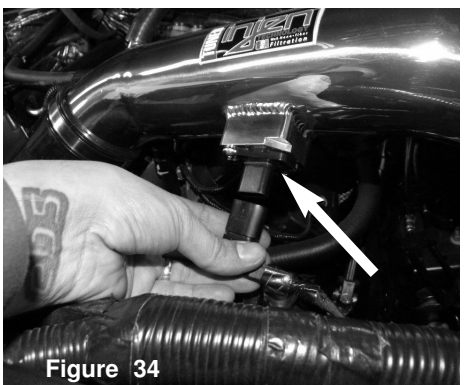


Figure 34
Re-connect the MAF sensor harness.

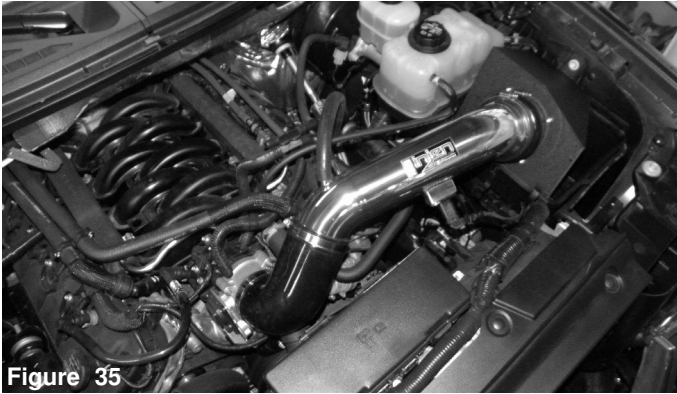


Figure 35

Check the entire system for the best possible fit. Once you have checked the entire system for leaks, rubbing or rattling, continue to tighten all nuts, bolts and clamps. Reconnect the negative battery terminal prior to starting the engine.



Figure 36

Congratulations! You have just completed the installation of the best engineered intake system, featuring Web Nano-fiber dry filter. Periodically, check the system for fitment, this will enhance the life of your Power-Flow system.

1. Upon completion of the installation, reconnect the negative battery terminal before you start the engine.
2. Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.
3. Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.
4. Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.
5. Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen/AMSOIL filter now sold on-line at "injenonline.com"). Congratulations! You have just completed the installation of the best intake system sold on the market. Enjoy the added power and performance of your new intake system.