

OPEN FIRST!!



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Parts list for Master set # 19.18102 2008-2014 Subaru Impreza WRX

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your car is in excellent mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a car that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

Parts list:

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Front Control Arm Bushing Set: 19.3102

- 2 - 03P03529 Control Arm Bushing, Vertical
- 2 - 15P10662 (1.125 X .750 X 2.115) Sleeve
- 2 - 15.03.102.39 (1.750 X .750 X .125) Washer
- 4 - 2914 Control Arm Bushing, Horizontal
- 2 - 15.10.360.39 (.875 X .500 X 2.250) Sleeve
- 1 - 17610 Installation Instructions

Rear Control Arm Bushing Set: 19.3103

- 4 - 2915 Upper Control Arm Bushing, Forward Pos.
- 2 - 15.10.472.39 (.875 X .500 X 2.335) Sleeve
- 4 - 2916 Upper Control Arm Bushing, Rear Pos.
- 2 - 15.10.335.39 (.875 X .500 X 1.943) Sleeve
- 4 - 2918 Rear Toe Adjust Link Bushing
- 2 - 15.10.673.39 (1.000 X .563 X 1.650) Sleeve
- 4 - 2912 Trailing Arm Bushing, Knuckle Pos.
- 2 - 15.10.497.39 (.875 X .500 X 1.880) Sleeve
- 4 - 02P02923 Trailing Arm Bushing, Subframe Pos.
- 2 - 15P10684 (1.125 X .790 X 2.115) Sleeve
- 2 - 15P03145 (2.500 X .790 X .120) Washer
- 4 - 02P02924 Lower Control Arm Bushing, Knuckle Pos.
- 2 - 15.10.335.39 (.875 X .500 X 1.943) Sleeve
- 4 - 2917 Lower Control Arm Bushing, Subframe Pos.
- 2 - 15.10.437.39 (.875 X .500 X 1.650) Sleeve
- 1 - 17P17613 Installation Instructions

Front Sway Bar Bushing Set: 19.5105

- 2 - 5964 Front Sway Bar Bushing

Rear Sway Bar Bushing Set: 19.5106

- 2 - 5957 Rear Sway Bar Bushing
- 2 - 15.12.120 Rear End Link Assembly

Parts list continued:

Steering Rack Set: 19.10101

- 4 - 10056 Steering Rack Bushing
- 2 - 15.10.79.39 (.625 X .437 X 1.250) Sleeve
- 1 - 10057 Steering Rack Isolator Strap

Shifter Bushing Set: 19.1102

- 1 - 1170 Shifter Bushing, Front Pos.
- 1 - 01P01304 Shifter Bushing, Rear Pos.
- 2 - 15.10.92.39 (.562 X .375 X .800) Sleeve
- 2 - 15.03.140.38 (.875 X .320 X .065) Washer
- 2 - 15.05.97.42 (M8-1.25 X 35MM) Bolt
- 1 - 17P17614 Installation Instructions

Transmission Cross-member Set: 19.1103

- 1 - 01P01295 Transmission Cross-member Bushing, Thick
- 3 - 01P01296 Transmission Cross-member Bushing, Thin
- 1 - 17P17625 Installation Instructions

17P17622

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Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Pre-lube etc. Please ask to see our catalog at your place of purchase.